# OUTLINE FOR ALL-DAY INTENSIVE ALCOHOL FUEL PRODUCTION AND USE WORKSHOP

Presented by David Blume of the International Institute for Ecological Agriculture www.permaculture.com, info@permaculture.com 309 Cedar Street, #127, Santa Cruz, CA 95060 1-888-PERMACUlture (888-737-6228)

# Introduction

- State of current fuel situation
- Peak Oil and what it means
- The environmental effects of fossil fuels and post-petroleum fossil-alternative fuels proposed
- Oil shale, tar sands, coal, methane hydrates, hydrogen and nuclear power
- History of alcohol fuel use around the world
- From the Whiskey Rebellion to the present day
- Where alcohol is being used today and in the near future

# **Busting the Myths**

- Does it take more energy to produce alcohol than you get from it?
- Can we produce enough?
- Do we have to choose between food or fuel?
- Is ethanol practical without tax subsidies?
- Does ethanol increase pollution or global warming?

# **Agriculture and Ethanol**

- How energy crops grow
- Soil, water, photosaturation, monoculture versus polyculture.
- Energy crops
- Discussion of many crops that can be used for fuel
- How to select feedstocks for alcohol production
- Farmers
- Waste products
- Urban/suburban feesdstock choices

# **Feedstock Preparation and Fermentation**

- The sugar method
- The starch method
- Cellulosic feedstocks
- Advanced techniques

# Distillation

- Primer on heat and energy
- Distillery design and principles
- Vacuum distillation

- Continuous distillation
- Alternative sources of energy for distillation
- Azeotropic distillation—getting the last 4% of water out of your ethanol

# Alcohol Is Only the Beginning—Co-Products

- Animal feeds
- Fertilizer/compost
- Mushroom production
- Aquaculture
- Mariculture
- Earthworm products
- Methane
- Carbon dioxide
- Single-cell protein
- Yeast
- Surplus heat
- Biomass fuels

#### Designing Your Integrated Feed/Fuel Operation

- Micro-plants (less than 10,000 gallons)
- Small plants (10,000 to 100,000 gallons)
- Medium plants (1 to 5 million gallons)
- Selecting equipment
- Tanks, pumps, grinders, agitators, heat exchangers, methane digesters, safety, and storage

# **Alcohol Versus Gasoline as a Fuel**

- Myths about ethanol as a fuel
- Burns hotter, emissions, mileage, corrosion, blending
- Alcohol and octane
- Starting alcohol engines in cold weather

# **Converting Carbureted Engines**

- Main metering
- Idle
- Acceleration
- General carburetor issues
- Electronic Carbs

#### [continued]

# **Converting Fuel-Injected Engines**

- History of fuel injection and how it works
- General issues of alcohol and fuel injection
- Oxygen sensor, catalytic converters, and EFI
- Throttle body and multiport fuel injection
- Older fuel injection systems
- Newer fuel injection systems

#### **Coldstart Systems for E-100**

- Addition of volatiles
- Use of a coldstart device—multiple strategies

# **Tuning for Alcohol**

- How ignition timing works
- Making timing changes
- Mechanical systems
- Electronic systems

#### **Assorted Conversion Enhancements**

- Taking advantage of alcohol's properties
- Increasing mileage
- Increasing horsepower

# **High-Compression Conversions**

- Mechanical
- Non-mechanical

#### **Smaller Engines**

- Motorcycles
- Utility engines
- Two stroke engines

#### **Flex-Fuel and Dual-Fuel Systems**

- Origins of flex-fuel and E-85
- Basics of system design

- Modification of flex-fuels for better mileage
- Variable-compression FFVs
- Propane/alcohol dual-fuel

#### Cogeneration

- Producing both electricity and heat from your alcohol
- Cooking, cooling, and other ways to reduce energy use with alcohol

#### **Diesel Engines and Alcohol**

• Five methods for conversion

# **The Business of Alcohol**

- Economics
- Tax credits
- Legal considerations
- Business structures
- Legalities of car conversion
- Legalities in production
- Filling out the federal alcohol, tobacco, and firearms permit
- Dealing with local permitting

# **Community-Supported Energy**

- Driver-owned stations
- How to set one up and my experiences with it
- How to set up a CSE farmer/consumer system

# **Taking Action**

• Where do you go from here?